HANDLING AND SERVICING

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This section contains information on preventive maintenance. Refer to the appropriate Service Manual for further maintenance procedures. Any complex repair or modification should be accomplished by a Piper Certified Service Center.

WARNING

Inspection, maintenance and parts requirements for all non-PIPER approved STC installations are not included in this handbook. When a non-PIPER approved STC installation is incorporated on the airplane, those portions of the airplane affected by the installation must be inspected in accordance with the inspection program published by the owner of the STC. Since non-PIPER approved STC installations may change systems interface, operating characteristics and component loads or stresses on adjacent structures, PIPER provided inspection criteria may not be valid for airplanes with non-PIPER approved STC installations.

WARNING

Modifications must be approved in writing by PIPER prior to installation. Any and all other installations, whatsoever, of any kind will void this warranty in it's entirety.

WARNING

Use only genuine PIPER parts or PIPER approved parts obtained from PIPER approved sources, in connection with the maintenance and repair of PIPER airplanes.

Genuine PIPER parts are produced and inspected under rigorous procedures to insure airworthiness and suitability for use in PIPER airplane applications. Parts purchased from sources other than PIPER, even though identical in appearance, may not have had the required tests and inspections performed, may be different in fabrication techniques and materials, and may be dangerous when installed in an airplane.

Additionally, reworked or salvaged parts or those parts obtained from non-PIPER approved sources, may have service histories which are unknown or cannot be authenticated, may have been subjected to unacceptable stresses or temperatures or may have other hidden damage not discernible through routine visual or nondestructive testing. This may render the part, component or structural assembly, even though originally manufactured by PIPER, unsuitable and unsafe for airplane use.

PIPER expressly disclaims any responsibility for malfunctions, failures, damage or injury caused by use of non-PIPER approved parts.

GROUND HANDLING

TOWING

The airplane may be moved by using the nose wheel steering bar provided, or power equipment that will not damage or cause excess strain to the nose gear assembly. The steering bar is stowed in the baggage compartment.

CAUTION

When towing with power equipment, do not turn nose gear more than 30 degrees in either direction as this will result in damage to the nose gear and steering mechanism.

TAXIING

Before attempting to taxi the airplane, ground personnel should be checked out by a qualified pilot or other responsible person. Engine starting and shut-down procedures should be covered as well as taxi techniques. When it is ascertained that the propeller back blast and taxi areas are clear, power should be applied to start the taxi roll and the following checks should be performed.

a. Taxi forward a few feet and apply brakes to determine their effectiveness.
b. Taxi with propeller set in low pitch, high RPM setting.
c. While taxiing, make slight turns to ascertain the effectiveness of steering.
d. Observe wing clearances when taxiing near buildings or other stationary objects. If possible, station a guide outside the airplane to observe.
e. When taxiing on uneven ground, look for holes and ruts.
f. Do not operate the engine at high RPM when running up or taxiing over ground containing loose stones, gravel or any loose material that may cause damage to the propeller blades.

PARKING

When parking the airplane, insure that it is sufficiently protected against adverse weather conditions and presents no danger to other aircraft. When parking the airplane for any length of time or overnight, it is recommended that it be moored securely.

a. To park the airplane, head it into the wind, if possible.
b. Set the parking brake. (Use wheel chocks if available.)

NOTE

Care should be taken to avoid setting brakes that are overheated or during cold weather when accumulated moisture may freeze a brake.

MOORING

The airplane should be moored to insure its immovability, protection and security under varying weather conditions. The following procedure should be used for proper mooring of the airplane.

a. Head the airplane into the wind, if possible.
b. Lock the aileron and stabilator controls by looping the seat belt through the control wheel and pulling it snug.
c. Block the wheels.
d. Secure tie down ropes to the wing tie down rings and tail skid at approximately 45-degree angles to the ground.

CAUTION

Use bowline knots or locked slip knot. Do not use a plain slip knot.

NOTE

Additional preparations for high winds include using tie down ropes from the landing gear forks, and securing the rudder.

CLEANING

CLEANING ENGINE COMPARTMENT

Before cleaning the engine compatment, place a strip of tape on the magneto vents to prevent solvent from entering these units.

a. Place a large pan under the engine to catch waste.
b. With the engine cowling removed, spray or brush the engine with solvent or a mixture of solvent and degreaser, as desired. Where heavy grease and dirt deposits have collected, it may be necessary to brush areas that were sprayed, in order to clean them.

CAUTION

Do not spray solvent into the alternator, vacuum pump, starter or air intakes.

c. Allow the solvent to remain on the engine from five to ten minutes. Then rinse the engine clean with additional solvent and allow to dry.

CAUTION

Do not operate engine until excess solvent has evaporated or otherwise been removed.

d. Remove the protective covers from the magnetos.
e. Lubricate controls, bearing surfaces, etc., in accordance with the Lubrication Chart.

CLEANING LANDING GEAR

Before cleaning the landing gear, place a plastic cover or similar material over the wheel and brake assembly.

a. Place a pan under the gear to catch waste.
b. Spray or brush the gear area with solvent or a mixture of solvent and degreaser, as desired. Where heavy grease and dirt deposits have collected, it may be necessary to brush areas that were sprayed, in order to clean them.
c. Allow the solvent to remain on the gear from five to ten minutes. Then rinse the gear with additional solvent and allow to dry.
d. Remove the cover from the wheel and remove the catch pan.
e. Lubricate the gear in accordance with the Lubrication Chart.
f. Caution: Do not brush the micro switches.

CLEANING EXTERIOR SURFACES

The airplane should be washed with a mild soap and water. Harsh abrasive or alkaline soaps or detergents used on painted or plastic surfaces could make scratches or cause corrosion of metal surfaces. Cover areas where cleaning solution could cause damage. To wash the airplane, the following procedure may be used:

a. Flush away loose dirt with water.
b. Apply cleaning solution with a rag, sponge or soft bristle brush.
c. To remove stubborn oil and grease, use a cloth dampened with naphtha.
d. Where exhaust stains exist, allow solution to remain on the surface longer.
e. Any good automotive wax may be used to preserve the painted surfaces. Soft cleaning cloths or a chamois should be used to prevent scratches when cleaning or polishing. A heavier coating of wax on the leading surfaces will reduce the abrasion problems in these areas.

CLEANING WINDSHIELD AND WINDOWS

a. Remove dirt, mud, and other marks from exterior surface with clean water.
b. Wash with mild soap and warm water or an aircraft plastic cleaner. Use a soft cloth or sponge using a straight rubbing motion. Do not rub surface harshly.
c. Remove oil and grease with a cloth moistened with kerosene.

NOTE

Do not use gasoline, alcohol, benzene, carbon tetrachloride, thinner, acetone, or window cleaning sprays.

d. After cleaning plastic surfaces, apply a thin coat of hard polishing wax. Rub lightly with a soft cloth. Do not use a circular motion.
e. A severe scratch or mar in plastic can be removed by using jeweler's rouge to rub out the scratch. Smooth both sides and apply wax.

CLEANING HEADLINER, SIDE PANELS AND SEATS

a. Clean headliner, side panels and seats with a stiff bristle brush, and vacuum where necessary.
b. Soiled upholstery, except leather, may be cleaned by using an approved foam upholstery cleaner. Carefully follow the manufacturer's instructions. Avoid soaking or harsh rubbing.

CAUTION

Solvent cleaners require adequate ventilation.

CLEANING CARPETS

Use a small whisk broom or vacuum cleaner to remove dirt. For soiled spots, use a non-inflammable dry cleaning fluid.

POWER PLANT INDUCTION AIR FILTER

The induction air filters must be cleaned at least once every 50 hours. Depending on the type of condition existing, it may be necessary to clean the filters more often.

REMOVAL OF INDUCTION AIR FILTER

a. Remove top cowl.
b. Remove the thumb screws holding the filter cover.
c. Remove filter.

CLEANING INDUCTION AIR FILTER

a. Tap filter gently to remove dirt particles. Do not use compressed air or cleaning solvents.
b. Inspect filter. If paper element is torn or ruptured or gasket is damaged, the filter should be replaced. The usable life of the filter should be restricted to one year or 500 hours, whichever comes first.

INSTALLATION OF INDUCTION AIR FILTER

a. After cleaning or replacing filter, install filter in reverse order of removal.

BRAKE SERVICE

The brake system is filled with MIL-H-5606 (petroleum base), red hydraulic brake fluid. This should be checked periodically or at every 100-hour inspection and replenished when necessary. The brake reservoir is located in the upper left corner of the front side of the firewall. Keep the fluid level at the level marked on the reservoir.

No adjustment of brake clearance is necessary. Refer to the Service Manual for the procedure for replacing brake linings.

LANDING GEAR SERVICE

The main landing gear uses Cleveland Aircraft Products wheels and Cleveland single disc hydraulic brake assemblies. The main wheel tires are 6.00 x 6, four-ply rating, type III with tubes. The nose wheel uses a Cleveland Aircraft Products 5.00 wheel with a 5.00 x 5, four-ply rating, type III tire with tube.

Wheels are removed by taking off the hub cap, cotter pin, axle nut, and the two bolts holding the brake segment in place. Mark tire and wheel for reinstallation; then dismount by deflating the tire, removing the three through-bolts from the wheel and separating the wheel halves.

Landing gear oleos on the Cherokee Arrow should be serviced according to the instructions on the units. The main oleos should be extended under normal static load until 2.0 ± .25 inches of oleo piston tube is exposed, and the nose gear should show 2.75 ± .25 inches. To add air to the oleo struts, attach a strut pump to the valve assembly near the top of the oleo strut housing and pump the oleo to the desired position. To add oil, jack the aircraft, release the air pressure in the strut, remove the valve core and add oil through this opening with the strut extended. After the strut is full, compress it slowly and fully to allow excess air and oil to escape. With the strut still compressed reinsert the valve stem and pump up the strut as above.

In jacking the aircraft for landing gear or other service, two hydraulic jacks and a tail stand should be used. At least 250 pounds of ballast should be placed on the base of the tail stand before the airplane is jacked up. The hydraulic jacks should be placed under the jack points on the bottom of the wing and the airplane jacked up until the tail skid is at the right height to attach the tail stand. After the tail stand is attached and the ballast added, jacking may be continued until the airplane is at the height desired. There is also a jack point behind the nose gear actuating cylinder.

The steering arms from the rudder pedals to the nose wheel are adjusted at the rudder pedals or at the nose wheel by turning the threaded rod end bearings in or out. Adjustment is normally accomplished at the forward end of the rods and should be done in such a way that the nose wheel is in line with the fore and aft axis of the plane when the rudder pedals and rudder are centered. Alignment of the nose wheel can be checked by pushing the airplane back and forth with the rudder centered to determine that the plane follows a perfectly straight line. The turning arc of the nose wheel is 30 degrees in either direction and is factory adjusted at stops on the bottom of the forging. The turning radius of the nose wheel is 13 feet.

The steering arm stops should be carefully adjusted so that the nose wheel reaches its full travel just after the rudder hits its stops. This guarantees that the rudder will be allowed to move through its full travel.

PROPELLER SERVICE

The spinner and backing plate should be cleaned and inspected frequently for cracks. The propeller should be inspected before each flight for nicks, scratches, and corrosion. If found, they should be taken care of as soon as possible by a rated mechanic, because nicks and scratches cause areas of increased stress which can cause serious damage or loss of a propeller tip. The back face of the blades should be painted when necessary with flat black paint to retard glare to the pilot's eyes. To prevent corrosion the surface should be cleaned and waxed periodically.

OIL REQUIREMENTS

The oil capacity of the Lycoming engine is 8 quarts with a minimum safe quantity of 2 quarts. It is recommended that engine oil be drained and renewed every 50 hours. The oil filter element should be changed every 50 hours of operation. The interval between oil and oil filter changes should not exceed a total of four months. Under unfavorable dusty conditions, the oil and oil filter should be changed more frequently. Should fuel other than the specified octane rating for the power plant be used, refer to the latest issue of Lycoming Service Letter No. L185 for additional information and recommended service procedures.

The following seasonal aviation oil grades and seasonal ambient temperature ranges are recommended.

Average Ambient Temperature	MIL-L-6082B Mineral SAE Grade	MIL-L-22851 Ashless Dispersant SAE Grades
All Temperatures	--	15W-50 or 20W-50
Above 80°F	60	60
Above 60°F	50	40 or 50
30°F to 90°F	40	40
0°F to 70°F	30	30, 40 or 20W-40
0°F to 90°F	20W-50	20W-50 or 15W-50
Below 10°F	20	30 or 20W-30

When operating temperatures overlap indicated ranges, use the lighter grade oil.

NOTE

Refer to the latest issue of Textron Lycoming Service Instruction 1014 (Lubricating Oil Recommendations) for further information.

FUEL SYSTEM

The fuel screens in the strainer and the injector will require cleaning every 50 hour inspection. The screen in the injector is located in the housing where the fuel inlet line connects to the injector. The fuel strainer, located ahead of the firewall, is accessible for cleaning by removal of the lower cowl. When the strainers are reassembled after cleaning, a small amount of grease applied to the gasket will facilitate assembly.

FUEL REQUIREMENTS (AVGAS ONLY)

A minimum octane of 100/130 Aviation Grade fuel must be used in the Arrow II. Since the use of lower grades can cause serious engine damage in a short period of time, the engine warranty is invalidated by the use of lower octanes.

The operation of the aircraft is approved with an anti-icing additive in the fuel. When an anti-icing additive is used, it must meet the specification MIL-I-27686, must be uniformly blended with the fuel while refueling, must not exceed .15% by volume of the refueled quantity, and to ensure its effectiveness, should be blended at not less than .10% by volume. One and one half liquid ozs. per ten gallons of fuel would fall within this range. A blender supplied by the additive manufacturer should be used. Except for the information contained in this section, the manufacturer's mixing or blending instructions should be carefully followed.

CAUTIONS

Some fuels have anti-icing additives preblended in the fuel at the refinery, so no further blending should be performed.

Fuel additive cannot be used as a substitute for preflight draining of the fuel system.

FILLING FUEL TANKS

Observe all required precautions for handling gasoline. Fill the fuel tanks to the bottom of the filler neck. Each wing tank holds a maximum of 25 gallons, giving a total of 50 gallons of fuel.

DRAINING FUEL VALVES AND LINES

The fuel strainer, located on the lower left side of the firewall, is provided with a quick drain which should be drained before the first flight of the day or after refueling, to check for fuel contamination. If contamination is found, fuel should be drained until the contamination stops. If contamination persists after draining fuel for a minute, contact a mechanic to check the fuel system.

Each fuel tank is provided with a fuel quick drain to check for contamination. Each tank should be checked for contamination in accordance with the above procedure.

DRAINING FUEL SYSTEM

The bulk of the fuel may be drained from the fuel cells by the use of a siphon hose placed in the cell or tank through the filler neck. The remainder of the fuel may be drained by opening all the drain valves.

CAUTION

Whenever the fuel system is completely drained and fuel is replenished it will be necessary to run the engine for a minimum of 3 minutes at 1000 RPM on each tank to ensure no air exists in the fuel supply lines.

TIRE INFLATION

For maximum service from the tires, keep them inflated to the proper pressure of 30 psi for nose tire and 27 psi for main tires. Interchange the tires periodically for even wear. All wheels and tires are balanced before original installation, and the relationship of tire, tube and wheel should be maintained upon reinstallation. In the installation of new components, it may be necessary to rebalance the wheels with the tires mounted. Unbalanced wheels can cause extreme vibration in the landing gear.

BATTERY SERVICE

Access to the 12-volt 25 ampere-hour battery is gained through the baggage compartment. It is located just aft of the baggage compartment. The battery container has a plastic drain tube which is normally closed off. This tube should be drained periodically to remove battery acid which may have collected in the tube.

The battery fluid level must not be brought above the baffle plates. It should be checked every 30 days to determine that the fluid level is proper and the connections are tight and free of corrosion.

If the battery is not properly charged, recharge it starting with a rate of four amperes and finishing with a rate of two amperes. The battery should be removed from the airplane for charging, and quick drains are not recommended.

The external power receptacle, if installed, is located on the right side of the fuselage aft of the baggage compartment.

Refer to the Arrow II Service Manual for battery servicing procedure.

WINTERIZATION

For winter operation, a winterization kit is installed on the inlet opening of the oil cooler plenum chamber. This kit should be installed whenever the ambient temperature is 50°F or less. When the kit is not being used, it can be stowed on a bracket provided for this purpose on the outboard side of the oil cooler plenum chamber.

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FACTS YOU SHOULD KNOW

The Federal Aviation Administration (FAA) occasionally publishes **Airworthiness Directives (AD's)** that apply to specific groups of aircraft. They are mandatory changes and are to be complied with within a time limit set by the FAA. When an AD is issued, it is sent by the FAA to the latest registered owner of the affected aircraft and also to subscribers of the service. The owners should periodically check with their Piper Service Center or Piper's Customer Services Department to see whether they have the latest AD against their airplane. The owner is solely responsible for keeping up with ADs.

Piper Aircraft Corporation takes a **continuing interest** in having owners get the most efficient use from their airplane and keeping it in the best mechanical condition. Consequently, Piper Aircraft, from time to time, issues service releases including Service Bulletins, Service Letters, Service Spares Letters, and others relating to the airplane.

Piper Service Bulletins are of special importance and Piper considers compliance mandatory. These are sent directly to the latest FAA-registered owners in the United States (U.S.) and Piper Service Centers worldwide. Depending on the nature of the release, material and labor allowances may apply. This information is provided to all authorized Piper Service Centers.

Service Letters deal with product improvements and servicing techniques pertaining to the airplane. They are sent to Piper Service Centers and, if necessary, to the latest FAA-registered owners in the U.S. Owners should give careful attention to Service Letter information.

Service Spares Letters offer improved parts, kits, and optional equipment which were not available originally, and which may be of interest to the owner.

Piper Aircraft Corporation offers a **subscription service** for Service Bulletins, Service Letters, and Service Spares Letters. This service is available to interested persons such as owners, pilots, and mechanics at a nominal fee, and may be obtained through an authorized Piper Service Center or Piper's Customer Services Department.

Service manuals, parts catalogs, and revisions to both, are available from Piper Service Centers or Piper's Customer Services Department. Any correspondence regarding the airplane should include the airplane model and serial number to ensure proper response.

Pilot's Operating Manual supplements are distributed by the manufacturer as necessary. These revisions and additions should be studied and put into the operating manual to keep it up to date. This manual contains important information about the operation of the aircraft and should be kept with the aircraft at all times, even after resale. Every owner, to avail himself of Piper Aircraft's support systems, should stay in close contact with an authorized Piper Service Center or Piper's Customer Services Department so that he can receive the latest information.

If the owner desires to have his aircraft modified, he must obtain FAA approval for the alteration. **Major alterations** accomplished in accordance with Advisory Circular 43.13-2, when performed by an A & P mechanic, may be approved by the local FAA office. Major alterations to the basic airframe or systems not covered by AC 43.13-2 require a Supplemental Type Certificate.

The owner or pilot is required to ascertain that the following **Aircraft Papers** are in order and in the aircraft.

a. To be displayed in the aircraft at all times:
   1. Aircraft Airworthiness Certificate Form FAA-1362B.
   2. Aircraft Registration Certificate Form FAA-500A.
   3. Aircraft Radio Station License Form FCC-404A, if transmitters are installed.

b. To be carried on the aircraft at all times:
   1. Aircraft Flight Manual.
   2. Weight and Balance data plus a copy of the latest Repair and Alteration Form FAA-337, if applicable.
   3. Aircraft equipment list.

Although the aircraft and engine logbooks are not required to be in the aircraft, they should be made available upon request. Log books should be complete and up to date. Good records will reduce maintenance cost by giving the mechanic information about what has or has not been accomplished.

PREVENTIVE MAINTENANCE

The holder of a pilot certificate issued under Federal Aviation Regulations (FAR) Part 61 may perform certain preventive maintenance as defined in the FARs. This maintenance may be performed only on an aircraft which the pilot owns and operates, and which is not used in air carrier or air taxi/commercial operations service

All other aircraft maintenance must be accomplished by a person or facility appropriately certificated by the Federal Aviation Administration (FAA) to perform that work.

Anytime maintenance is accomplished, an entry must be made in the appropriate aircraft maintenance records. The entry shall include:

(a) The date the work was accomplished.
(b) Description of the work.
(c) Number of hours on the aircraft.
(d) The certificate number of pilot performing the work.
(e) Signature of the individual doing the work.

REQUIRED SERVICE AND INSPECTION PERIODS

WARNING

All inspection intervals, replacement time limits, overhaul time limits, the method of inspection, life limits, cycle limits, etc., recommended by Piper are solely based on the use of new, remanufactured or overhauled Piper approved parts. If parts are designed, manufactured, remanufactured, overhauled and/or approved by entities other than Piper, then the data in Piper's maintenance/service manuals and parts catalogs are no longer applicable and the purchaser is warned not to rely on such data for non-Piper parts. All inspection intervals, replacement time limits, overhaul time limits, the method of inspection, life limits, cycle limits, etc., for such non-Piper parts must be obtained from the manufacturer and/or seller of such non-Piper parts.

The Owner Service Agreement which the owner receives upon delivery of the aircraft should be kept in the aircraft at all times. This identifies him to authorized Piper dealers and entitles the owner to receive service in accordance with the regular service agreement terms. This agreement also entitles the transient owner full warranty by any Piper dealer in the world.

Piper has developed inspection items and required inspection intervals for the PA-28R-200 (see the latest revision of the PA-28R-200 Service and Inspection Manuals). The PA-28R-200 Inspection Manual contains appropriate forms, and all inspection procedures should be complied with by a properly trained, knowledgeable, and qualified mechanic at a Piper Authorized Service Center or a reputable repair shop. Piper cannot accept responsibility for the continued airworthiness of any aircraft not maintained to these standards, and/or not brought into compliance with applicable Service Bulletins issued by Piper, instructions issued by the engine, propeller, or accessory manufacturers, or Airworthiness Directives issued by the FAA.

A Progressive Inspection, approved by the Federal Aviation Administration (FAA), is also available to the owner. This involves routine and detailed inspections to allow maximum utilization of the airplane. Maintenance inspection costs are reduced, and the maximum standard of continued airworthiness is maintained. Complete details are available from Piper.

In addition, but in conjunction with the above, the FAA requires periodic inspections on all aircraft to keep the Airworthiness Certificate in effect. The owner is responsible for assuring compliance with these inspection requirements and for maintaining proper documentation in logbooks and/or maintenance records.

A spectrographic analysis of the engine oil is available from several sources. This inspection, if performed properly, provides a good check of the internal condition of the engine. To be accurate, induction air filters must be cleaned or changed regularly, and oil samples must be taken and sent in at regular intervals.

TYPE OF LUBRICANT

IDENTIFICATION LETTER	LUBRICANT	SPECIFICATION	PREFERRED PRODUCT AND VENDOR
A	LUBRICATING OIL. GENERAL PURPOSE, LOW TEMP	MIL-L-7870	
B	LUBRICATING OIL. AIRCRAFT RECIPROCATING ENGINE (PISTON) GRADE AS SPECIFIED SAE 50 ABOVE 60°F AIR TEMP. SAE 40 30°F TO 90°F AIR TEMP. SAE 30 0° to 70°F AIR TEMP. SAE 20 BELOW 10°F AIR TEMP.	MIL-L-6082	
C	HYDRAULIC FLUID PETROLEUM BASE	MIL-H-5606	
D	GREASE. AIRCRAFT AND INSTRUMENT. GEAR AND ACTUATOR SCREW	MIL-G-23827	
E	GREASE, AIRCRAFT, HIGH TEMP.		TEXACO MARFAK ALL PURPOSE GREASE, MOBIL GREASE 77 (OR MOBILUX EP2). SHELL ALVANIA EP GREASE 2
F	COMPOUND, SILICONE, SOFT FILM	MIL-C-21567	
G	PARKER "O" RING LUBRICANT		
H	AERO LUBRIPLATE		FISKE BROS. REFINING CO.
I	FLUOROCARBON RELEASE AGENT DRY LUBRICANT	MS-122	
J	GREASE - LUBRICANT GEN PURPOSE AIRCRAFT	MIL-G-7711	

SPECIAL INSTRUCTIONS

1. AIR FILTER - TO CLEAN FILTER, TAP GENTLY TO REMOVE DIRT PARTICLES. DO NOT BLOW OUT WITH COMPRESSED AIR OR USE OIL. REPLACE FILTER IF PUNCTURED OR DAMAGED.
2. BEARINGS AND BUSHINGS - CLEAN EXTERIOR WITH A DRY TYPE SOLVENT BEFORE LUBRICATING.
3. WHEEL BEARINGS - DISASSEMBLE AND CLEAN WITH A DRY TYPE SOLVENT. ASCERTAIN THAT GREASE IS PACKED BETWEEN THE BEARING ROLLER AND CONE. DO NOT PACK GREASE IN WHEEL HOUSING.
4. OLEO STRUTS, HYDRAULIC PUMP RESERVOIR AND BRAKE RESERVOIR - FILL PER INSTRUCTIONS ON UNIT OR CONTAINER, OR REFER TO SERVICE MANUAL, SECTION II
5. PROPELLER - REMOVE ONE OF THE TWO GREASE FITTINGS FOR EACH BLADE. APPLY GREASE THROUGH FITTING UNTIL FRESH GREASE APPEARS AT HOLE OF REMOVED FITTING.
6. LUBRICATION POINTS - WIPE ALL LUBRICATION POINTS CLEAN OF OLD GREASE, OIL, DIRT, ETC. BEFORE LUBRICATING.
7. INTERVALS BETWEEN OIL CHANGES CAN BE INCREASED AS MUCH AS 100% ON ENGINES EQUIPPED WITH FULL FLOW (CARTRIDGE TYPE) OIL FILTERS, PROVIDED THE ELEMENT IS REPLACED EACH 50 HOURS OF OPERATION.

SPECIAL INSTRUCTIONS (cont)

8. RECOMMENDED FOR USE WHEN OPERATING AT TEMPERATURES BELOW 20°F.
9. "O" RING, CONTROL SHAFT BUSHING - DISASSEMBLE "O" RING RETAINER PLATES FROM INSTRUMENT PANEL. LUBRICATE "O" RING AND REASSEMBLE.
10. GREASE HOLES REQUIRE A NEEDLE TYPE ADAPTER ON THE GREASE GUN NOZZLE.
11. AILERON HINGES WITH TEFLON SLEEVES SHOULD NOT BE LUBRICATED. AILERON HINGES WITHOUT TEFLON SLEEVES SHOULD FIRST BE CLEANED WITH A DRY TYPE SOLVENT THEN LUBRICATED WITH MIL-L-7870 LUBRICATING OIL.

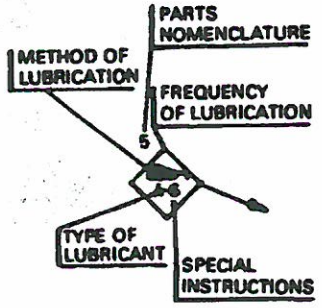
NOTES

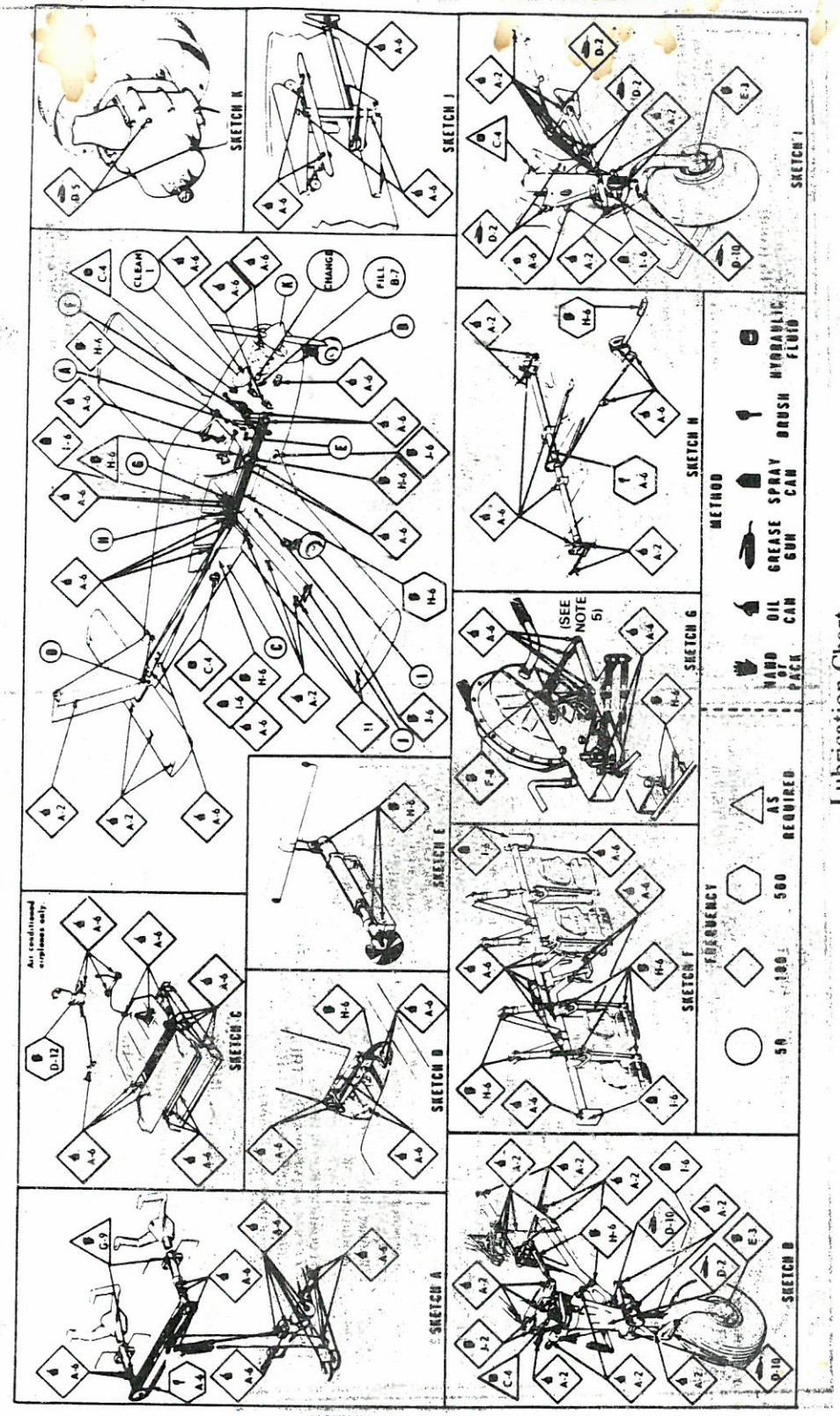
1. PILOT AND PASSENGER SEATS - LUBRICATE TRACK ROLLERS AND STOP PINS AS REQUIRED. (TYPE OF LUBRICANT: "A")
2. WHEEL BEARINGS REQUIRE CLEANING AND REPACKING AFTER EXPOSURE TO AN ABNORMAL QUANTITY OF WATER.
3. FUEL SELECTOR VALVE - LUBRICATE SELECTOR VALVE AS REQUIRED, REFER TO PIPER SERVICE LETTER NO. 351
4. SEE LYCOMING SERVICE INSTRUCTIONS NO. 1014 FOR USE OF DETERGENT OIL.
5. ON AIRCRAFT EQUIPPED WITH BACKUP GEAR EXTENDER.

CAUTIONS

1. DO NOT USE HYDRAULIC FLUID WITH A CASTOR OIL OR ESTER BASE.
2. NO NOT OVER-LUBRICATE COCKPIT CONTROLS.
3. DO NOT APPLY LUBRICANT TO RUBBER PARTS.

EXAMPLE





Lubrication Chart